Proudly Manufactured, Assembled, and Supported in the USA!

ShopSabre CNC
21673 Cedar Ave.
Lakeville, Minnesota, 55044, USA
952-461-4570 Ext 116

Mount Olive Correctional Complex and Jail
Mount Olive Correctional Complex and Jail
1 Mountainside Way
Mount Olive, West Virginia, 25185

QUOTE NO. 013366-R0
DATE: 29 April 2024
EXPIRATION DATE: 30 day(s) from Quoted Date Unless Stated Otherwise

Warranty Information:
ShopSabre CNC Systems come with 1 year parts warranty. Also included with all New machine purchase is SabreNation Access which includes Life-Time Technical Assistance available by Telephone: Email, and On-Line Support. See Warranty Sheet for Details. Regarding Router Systems – No Warranty is implied for cut performance on Non-Ferrous Material such as but not limited to Aluminum, Brass, etc.
Warranty is Void for cutting of any ferrous metal on CNC Router System.

SALESPERSON	P.O. #	PAYMENT TERMS	Financing Available
Chad Wilson		First 50% at Time of Order; Remaining 50% Prior to Shipping	Shopsabre.com/financing
FOB: Origin		Accepted Payment: Wire Transfer, Check, or Credit Card – Credit Card Subject to 3.5% fee	

CNC PLASMA MACHINES

Product Description	QTY	Line Total
9200-1003 **SK10 Plasma System** • ShopSabre SideKick 10 Plasma System • Welded Steel Frame, Tube Steel Gantry, Steel Machine Base • Emergency Stop Switch • Limit Switches on X,Y,Z Axis with Auto Squaring and Boundary Alarms • Enclosed Wire Carriers for Wire Protection • Industrial Precision Rack and Pinion Drive System on X & Y Axis • Planetary Gear Drives XY Axis with Heavy Duty Closed-Loop Motors with Encoder Technology on XYZ Axis. • Industrial 25MM Precision Linear Guide Rails & Bearings • Inner Table Slats & Brackets • Plasma Cutter On/Off & Arc Confirmation Ports for Electronic Control • SideKick Breakaway Z Torch Mount with Level for Torch Alignment • Advanced Digital Torch Height Control with Auto Touch System (THC) and Touch Distance Control Technology • WINCNC Industrial Controller Hardware & Software • ShopSabre Computer System - Full Size Desktop System with Solid State Hard Drive , 8GB Memory, 19" Flat Screen Monitor, Keyboard, Mouse • Hypertherm ProNest LT CAD/CAM Plasma Software - 12 Months • EnRoute Fabrication CAD/CAM Software - 12 Months ShopSabre SabreNation Support Included– Life-Time Technical Support via Phone, Email, and Remote Connectivity (Internet connection required) ShopSabre SabreNation Training Included – Access to ShopSabre digital SabreNation University training & videos, lifetime access for 2 People to attend ShopSabre Basic Training Course at ShopSabre CNC Facility in Lakeville Minnesota 55044 (Some limitations may exist, please call for details).	1	
8200-1019/8200-1018 **Electronic Torch Collision Detection with Emergency Stop** ShopSabre high performance electronic Torch Collision Detection with auto alignment and emergency stop feature. This feature allows the machine torch to sense material contact and abort the machine without hesitation to avoid damage to the machine or material. This feature is so advanced that it will allow the torch to stay connected at all times without risk of damaging your machine torch from breakaway and due to the unique auto alignment feature it will allow the torch to remain in proper alignment even after a collision has taken place. This comes with adjustable sensitivity and a proxy sensors to assure you get maximum performance from your plasma machine.	1	Option Included
8300-1028 **Hypertherm PowerMax 125 with 50 Lead (3Phase) - lead time may extend** Hypertherm PowerMax 125 with 50 Lead - System Requires 380-480V Three Phase Power - heavy-duty plasma system maximizes uptime and productivity mechanized cutting and gouging operations. Best performance on 3/4" and down (Mild Steel)	1	Option Included
8200-1024 **Add Sidekick Water Table for 5 x10 with 10 Gallons of Plasma Defense** Add Sidekick Series 4" Water Table for 5 x 10 machine. This feature comes fully welded & leak tested and includes 10 Gallons of ShopSabre Plasma Defense water treatment. All ShopSabre Water Tables will include a drain with drain cover, Water Table Isolation Diode, Lateral Bracing for Structural Engineering Reinforcement, and Welded Slate Brackets. ShopSabre Water Tables are integrated into frame design for a one peice structure prior to Shipping.	1	Option Included

ShopSABRE
a N.A.C.S.L. Company
"The Way CNC Was Meant to Be"

8400-1014	**Maintenance Kit** Maintenance Kit Includes ShopSabre recommended Grease (3 Tubes), required needle fitting, and a professional grease gun.	1	Option Included
	ShopSabre CNC - SideKick 10 Instant Saving - Expires at the End of this Month	1	-3,000.00

CNC Plasma Machine Subtotal: **$32,245.00**

Additional Machine Options Below are NOT included in the quoted price. Some Options May Require Install at Manufacturing Time.

SIDEKICK PLASMA TABLE OPTIONS

Product Description		Add/Remove
8200-1003	**Laser Sights** Quick XY Zero Laser Sights gives you a quick reference point for where the torch tip will be located. This system has a built in offset and is pre-programmed with a "LASER ZERO" button for quick and effortless material setup.	500.00
8200-1007	**Vibrating Plate Marker for Etching Steel Surface** ShopSabre Vibrating Plate Marker for Etching Steel Surface, this accessory is great for pattern marking, hole layouts, part number scribing, marking fold or weld lines, or simply adding some artist design to your products.	1,695.00
8200-1006/ 8100-2018	**Deluxe Marker Pen Attachment** ShopSabre Deluxe Marker Pen Attachment includes ability to utilize a Full Size Marker, Compact Marker, Pencil, Ball Point Pen, or Fine Tip Marker. This device fits into a collet and will allow your machine to draw complex shapes, trace, mark, or even label.	355.00
8100-0088	**Add KK Sweeps for Entire Machine** Add KK Sweeps for Entire Machine, KK Sweep kit reinforces the bearing sweeps/seals to provide better cleaning and longer life expectancy. This kit is recommended in dusty, dirty, or abbrasive enviroments.	775.00
8200-0095	**Oxy-Fuel Attachment - Connects to Existing Tanks/Gauges** ShopSabre Oxy-Fuel Attachment Torch allows you to use your CNC Plasma machine for higher cutting demands that require the use of a Oxygen Fuel combination torch. This device includes the Torch, Mount, and hoses which you will then connects to your existing Tanks/Gauges. Note, this is a manual light operation with automated oxygen blast.	2,550.00
8200-1002	**ShopSabre Drill Unit Model 252-40TPK30** ShopSabre Drill Unit Model 252-40TPK30 gives you the ability to use your CNC Plasma machine as a CNC Drill. This feature comes with a 3/8" capacity and allows you to drill holes where tolerances exceed that of a CNC Plasma flame. These 3/4HP drills are industrial solutions to your CNC Fabrication needs. * Not Available with Router Options * ShopSabre does Recommend VCarve PRO Software for Drill Programming	5,500.00
8200-1020	**Digitizing Touch Probe** Digitizing Touch Probe for 2D & 3D Tracing. This device allows you to turn your CNC system into an Automated digitizing solution for reverse engineering or copying of components or parts. This package will include a 10mm collet a required for all CNC router applications.	605.00
8200-1009	**Water Table Removable Splash Guards for SideKick 10 & 12 Sizes** Industrial designed Steel Water Table Removable Splash Guards for SideKick 10 & 12 Sizes - Painted Yellow for visibility and designed to be removed when loading machine and reinstalled in seconds to minimize the debris and splash assoicated with maximum capacity plasma cutting.	500.00

Code	Product	Price
8200-0099	**Sheet Alignment Brackets (Removable Brackets)** ShopSabre Plasma Steel Sheet Alignment Brackets allow for quick and effortless sheet loading and alignment on your CNC Plasma machine. These 3 brackets can be removed easily and placed conveniently where you determine necessary for the variety of sheet sizes you may be working with.	765.00
5500-1085	**Langmuir Systems ArcFlat** 24" x 36" Modular Cast Iron Weld Fixture Table featuring 5 Perpendicular Machined flat surfaces and 336 fixture holes. Machined flat to +/- .0075" and square to .1 degrees Package includes Leg Kit (4 Steel Tube Legs and Leveling Feet) + Precision Leveling Bolts for joining 2 blocks together + Modular Fixture Clamp for use with vertical & horizontal clamping.	825.00
	ArcFlat Drop Shipping	150.00
8200-1025	**Add Sidekick 6 Extended Water Table for 5 x10 with 10 Gallons of Plasma Defense** Add Sidekick Series 6" Extended Water Table for 5 x 10 machine. This feature comes fully welded & leak tested and includes 10 Gallons of ShopSabre Plasma Defense water treatment. All ShopSabre Water Tables will include a drain with drain cover, Water Table Isolation Diode, Lateral Bracing for Structural Engineering Reinforcement, and Welded Slate Brackets. ShopSabre Water Tables are integrated into frame design for a one peice structure prior to Shipping.	2,025.00
9200-1004	**Add Bubbler System for Aluminum Cutting (Requires 6 Water Table)** The ShopSabre Bubbler option is a great solution for those who need to cut aluminum with their plasma machine but want the benefits of a water table design. Historically, water tables and aluminum haven't gotten along but with the bubbler this gives you the ability to connect compressed air to your table to circulate the water and reduce the risks of gas bubbles getting trapped in the water creating unsafe work environments that are associated with aluminum plasma cutting. *Note bubbler does require extended water table option on SideKick Models & removal of adjustable ballast tank on ShopMaster PRO Series*	2,050.00
9200-1006	**Add Sidekick Single Zone Down-Draft Table for 5 x10** ShopSabre Single Zone Down-Draft design comes designed with a center baffle and air channel funneling back to a single 10" rear port ready to be connected to your existing HVAC system. No fans or filters are included with the ShopSabre down-draft design. ShopSabre does recommend speaking with an HVAC professional to properly size your system and make sure it meets regulations in your area.	2,525.00

SIDEKICK PLASMA COMBO ROUTER TABLE OPTIONS

	Product Description	Add/Remove
8200-1013	**SideKick Router Package** SideKick Series CNC Router Package for converting your CNC Plasma into a combination CNC Plasma/CNC router machine. This package includes a 3.5HP 110V. router with ShopSabre engineered machine Mounting Bracket, Industrial Continuous flex Power Cord, and full CNC G-Code Control of On/Off. These Systems give you the versatility of having a multiple functions from one machine. ** Note - No Routing Table Top is provided, customer responsible for table top that fits needs	1,200.00
8200-1014	**3KW 4HP HSD 18,000 MAX RPM Spindle with VFD - Manual Change** Italian Built Industrial Electric Fan Cooled Manual ER25 Collet Style Spindle Package - 3KW 4HP HSD 18,000 MAX RPM Spindle includes S1 Rated VFD Spindle Package Includes: 3 Qty - ER25 Collets (1/4", 3/8", and 1/2"), Set of Standard Collet Wrenches, and Mitsubishi VFD for S1 Rated 1Phase or 3 Phase Spindle Operation (200-240V.) - Subtract $600.00 for 2.2HP Version	3,550.00

8200-1015	**Automated Software Control for Spindle On/Off** Automated Software Control for Spindle On/Off allows the spindles On/Off to be controlled both manually or automated through G-Code.	355.00
8200-1016	**Automated Software Control for Spindle RPM** Automated Software Control for Spindle RPM Control allows the spindles RPM to be controlled both manually or automated through G-Code.	460.00
8300-1056	**Tool Measure Switch - Measures Tooling Height without Changing Z Height** ShopSabre exclusive Tool Measure Switch gives you added versatility with increased accuracy. The Tool Measure technology by ShopSabre isolates your tool length from your Z Zero allowing you more accuracy and control for quicker tool changes and more accurate cutting processes. This device specifically measures the Tooling Height without Changing Z zero height.	355.00
8200-1021	**Material Height Touch Pad - Electronic Z Setter** Material Height Touch Pad allows independent Z Axis Zero by using a integrated double touch for a calculated Z Zero independent from your tool length calibration. This device makes setting Z Zero easy, quick, and reliable.	401.00
8100-2012/8100-2013/8100-2014/8100-0084	**Quick Release Dust Skirt- 4 Outlet for Connecting to Dust Collector** ShopSabre Standard Quick Release Dust Skirt with 4" Outlet for Connecting to Dust Collector - Does not include dust hose - ShopSabre recommends grounding all dust collector connections for static discharge.	350.00
5300-1022	**Vectric Vcarve Pro True Router Software** Vectric Vcarve Pro True Router Software (Latest Addition) VCarve Pro provides a powerful but intuitive software solution for creating and cutting parts on a CNC Router. VCarve Pro gives you the power to produce complex 2D patterns with profile, pocket, drill and inlay toolpaths, plus gives you the ability to create designs with v-carving textures as well as import and machine unlimited Vectric 3D clipart or single model files. The 'Pro' edition gives you unlimited job and toolpath size, true shape nesting & job set-up sheets, ideally suited to a production environment.	700.00

PLASMA CUTTING POWER UNIT OPTIONS

	Product Description	Add/Remove
8300-1066	**Hypertherm Powermax 65 SYNC with 50' Lead** Hypertherm Powermax 65 SYNC with 50' Lead Powermax SYNC™ series, the next generation of Powermax65®/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance. Best performance on 3/8" and down (Mild Steel)	-6,150.00
8300-1063	**Hypertherm Powermax 85 SYNC with 50' Lead** Hypertherm Powermax 85 SYNC with 50' Lead Powermax SYNC™ series, the next generation of Powermax65®/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance. Best performance on1/2" and down (Mild Steel)	-4,900.00

| 8300-1060 | **Hypertherm Powermax 105 SYNC with 50' Lead (3 Phase)** | -3,350.00 |

Hypertherm Powermax 105 SYNC with 50' Lead (3 Phase) Powermax SYNC™ series, the next generation of Powermax65®/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance.   Best performance on 5/8" and down (Mild Steel)

COMPUTER SYSTEMS AND ACCESSORIES OPTIONS

Product Description	Add/Remove
8300-1013 USB Wireless for Computer Internet/Network Connectivity USB Wireless dongle for Computer Internet/Network Connectivity - This feature gives you the freedom to file transfer, network, or remote diagnose without the need to connect an ethernet cable. Note: High Speed Internet connection required for use of internet features.	100.00
8300-1057 Upgrade to 24 Touch Screen Monitor with PCAP Technology Upgrade to 24 inch Touch Screen Monitor with PCAP Technology to assure easy and clean functionality of your ShopSabre Controller.	1,220.00
8100-1012 ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel gives you the freedom of a remote with the professionalism of your CNC control. These Controller pendants have built in magnets so you can stick them to your machine or control stand without losing them. These controllers communicate directly to the provided dongle so you don't have to worry about interference with other controllers in your shop and they come with custom programmable buttons to give you all the function you need for your machine!	505.00
8100-0089 ShopSabre Rolling Control Stand ShopSabre Steel Rolling Control Stand (Not Enclosed) allows for an easy computer management system. This Industrial built rolling cart gives your operator a clean and convenient place to control your CNC machine from.	605.00
8300-1055 Machine Mounted Monitor, Keyboard, & Computer Stand ShopSabre Machine Mounted Monitor, Keyboard, & Computer Stand gives you a clean and professional controller management system. This adjustable stand frees up floor space while making it convenient for your operator to control the machine.	605.00
5300-1034 Hypertherm ProNest LT - Perpetual License - Unlimited Level Fabricators, hobbyists, and sign makers love ProNest® LT for the ease of use, built-in design tools, the ability to import their own designs, and to maximize profit by getting the most out of their machines. Incorporating more than 50 years of Hypertherm cutting expertise, ProNest LT ensures the best possible part quality.	1,990.00
8300-1015 Warning Light Bar This light tower lets you know when the machine is running or not running for quick reference and safety of your operator. This Tower illuminates Red or Green based on the machines actions and cycles automatically so your team can keep an eye on the work flow.	765.00

AUTOMATION SPECIFIC OPTIONS

	Product Description	Add/Remove
8300-1058	**UL/CUL C** UL/CUL Certified Control Box	4,000.00
8100-0078	**SabreScan – Bar Code Scanner & Controller Enable** SabreScan gives you the ability to use a bar code scanner at your machines controller to load program files. This option is ideal for production environments where common files are used regularly and loading files with speed and ease is necessary. This feature does not include any bar code software or support of creating bar codes, however, if you use bar codes to organize your files & speed up your file loading, then this feature is a great fit. This feature includes the scanner hardware & the controller software enable and setup to read bar codes.	1,300.00

AIR COMPRESSOR AND DRYER OPTIONS

	Product Description	Add/Remove
5500-1030	**3-STAGE 20CFM FILTER PACK** Includes a water separator , coalescing .01micron filter, oil vapor activated carbon filter and regulator all rated for 20 cfm max	960.00
5500-1023	**5HP 60 Gal Compressor, Fully Packaged with Air Dryer - Single Phase** Fully Packaged with after cooler, auto tank drain & installation kit. 175psi:15CFM DRYER 25ACFM 1/2 NPT 115/1/160 DRYER, 25ACFM, 1/2" NPT,115/1/160 VOLT, 230 MAX PSI	4,928.96
5500-1026	**7.5HP, FULLY PKGD 80 Gallon Tank - Single Phase** Fully Packaged with after cooler, auto tank drain & installation kit. 175psi: 24CFM DRYER 40ACFM 1/2 NPT 115/1/160 DRYER, 40ACFM, 1/2" NPT,115/1/160 VOLT, 230 MAX PSI	7,578.80

PIPE CUTTING OPTIONS

	Product Description	Add/Remove
8200-1000	**4th Axis Pipe Cutter with Chuck Head- 5 on table - No Software included** ShopSabre 4th Axis Pipe Cutter Attachment with Steel Indsutrial Chuck Head and Rollers for Use with Pipe Cutting up to Maximum of 5" Diameter. This System is designed to be installed when you need it and removed when you are not using it to save you valuable floor space and reduce the bulk of a seperate system. No Software is included with this Package but it is compatible with EnRoute Fabrication or Hypertherm Rotary Tube Pro - See Available Software options for Pricing on Pipe Specific software.	2,995.00
8200-1008	**Sidecar 4th Axis Pipe Cutter with Chuck Head - 10 off table** ShopSabre 4th Axis Sidecar Pipe Cutter Attachment with Steel Industrial Chuck Head and Rollers for Use with Pipe Cutting up to Maximum of 10" Diameter. This System is designed to be there when you need it as it is attached to the right side of your machine with zero setup required. No Software is included with this Package but it is compatible with EnRoute Fabrication or Hypertherm Rotary Tube Pro - See Available Software options for Pricing on Pipe Specific software.	6,595.00

8100-0095   **4th Axis Port for Future Installation of 4th Axis System**   500.00

Pre-Wiring for future installation of 4th Axis Option - This option assures your ShopSabre comes ready for future plug and play operation of the 4th Axis electronic system.

Subtotal:	**$32,245.00**
Crating & Materials:	450.00
Estimated Shipping:	1,800.00
Total:	**$34,495.00**
Required Deposit	17,247.50
Balance Prior to Shipping	17,247.50

*Quote Notes:

_____
    Chad Wilson